

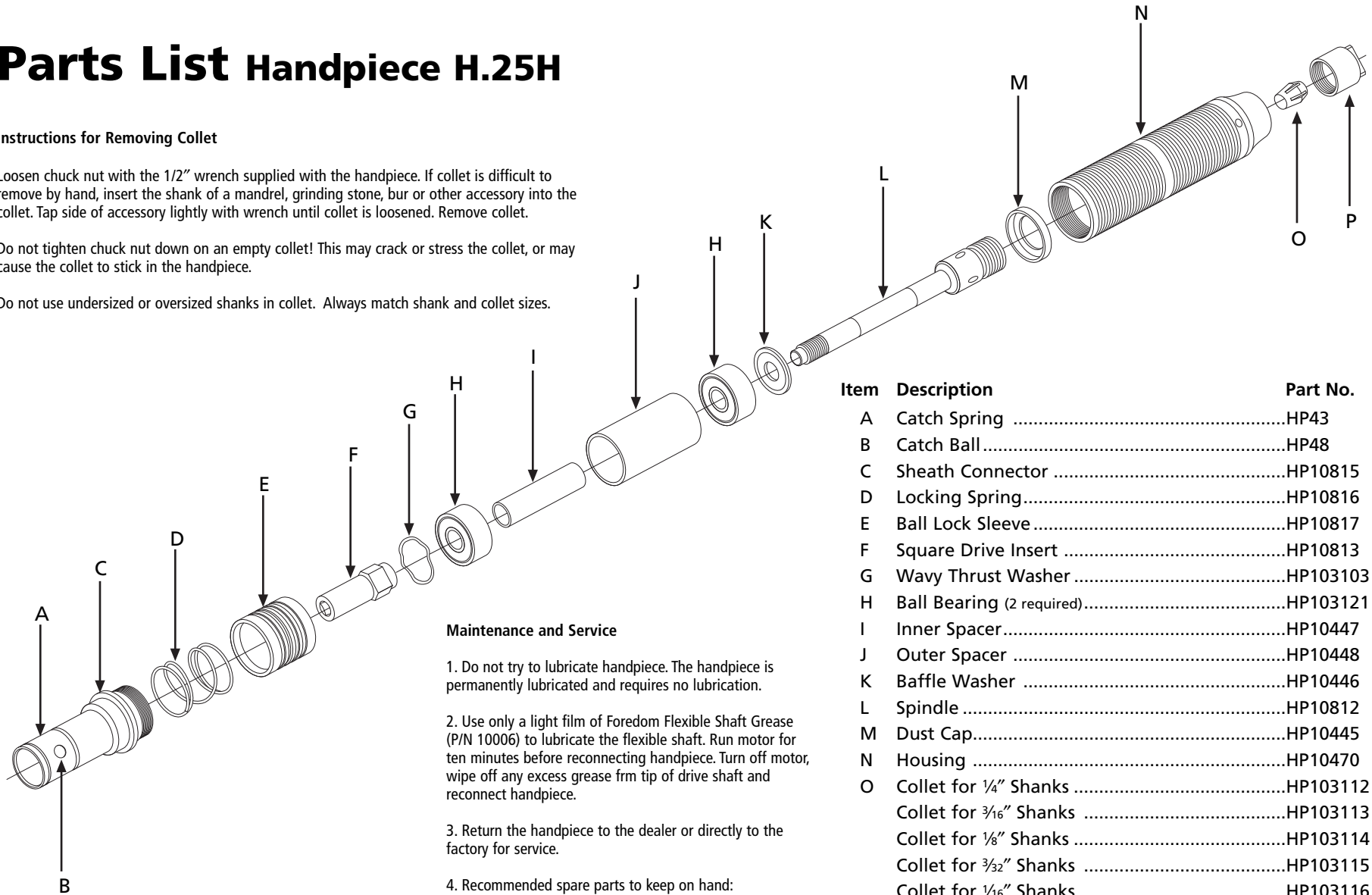
Parts List Handpiece H.25H

Instructions for Removing Collet

Loosen chuck nut with the 1/2" wrench supplied with the handpiece. If collet is difficult to remove by hand, insert the shank of a mandrel, grinding stone, bur or other accessory into the collet. Tap side of accessory lightly with wrench until collet is loosened. Remove collet.

Do not tighten chuck nut down on an empty collet! This may crack or stress the collet, or may cause the collet to stick in the handpiece.

Do not use undersized or oversized shanks in collet. Always match shank and collet sizes.



Maintenance and Service

1. Do not try to lubricate handpiece. The handpiece is permanently lubricated and requires no lubrication.
2. Use only a light film of Foredom Flexible Shaft Grease (P/N 10006) to lubricate the flexible shaft. Run motor for ten minutes before reconnecting handpiece. Turn off motor, wipe off any excess grease from tip of drive shaft and reconnect handpiece.
3. Return the handpiece to the dealer or directly to the factory for service.
4. Recommended spare parts to keep on hand:
Set of 5 collets (P/N 103000)
Foredom Flexible Shaft Grease (P/N 10006)

Item	Description	Part No.
A	Catch Spring	HP43
B	Catch Ball	HP48
C	Sheath Connector	HP10815
D	Locking Spring.....	HP10816
E	Ball Lock Sleeve	HP10817
F	Square Drive Insert	HP10813
G	Wavy Thrust Washer	HP103103
H	Ball Bearing (2 required).....	HP103121
I	Inner Spacer.....	HP10447
J	Outer Spacer	HP10448
K	Baffle Washer	HP10446
L	Spindle	HP10812
M	Dust Cap.....	HP10445
N	Housing	HP10470
O	Collet for 1/4" Shanks	HP103112
	Collet for 3/16" Shanks	HP103113
	Collet for 1/8" Shanks	HP103114
	Collet for 3/32" Shanks	HP103115
	Collet for 1/16" Shanks	HP103116
	Collet for 6mm Shanks	HP103119
	Collet for 3mm Shanks	HP103124
	Collet for 2.35mm Shanks.....	HP103118
	Set of 5 Collets (1/16, 3/32, 1/8, 3/16, 1/4)	HP103000
P	Chuck Nut	HP103105
-	Pin and Wrench.....	HP103117

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The Foredom Electric Company

Bethel, CT 06801 USA Tel: 203-792-8622 • Fax: 203-796-7861

www.foredom.net • customerservice@blackstoneind.com