Parts List Handpiece H.25H

Instructions for Removing Collet

Loosen chuck nut with the 1/2" wrench supplied with the handpiece. If collet is difficult to remove by hand, insert the shank of a mandrel, grinding stone, bur or other accessory into the collet. Tap side of accessory lightly with wrench until collet is loosened. Remove collet.

Do not tighten chuck nut down on an empty collet! This may crack or stress the collet, or may cause the collet to stick in the handpiece.

Do not use undersized or oversized shanks in collet. Always match shank and collet sizes.

Maintenance and Service

1. Do not try to lubricate handpiece. The handpiece is permanently lubricated and requires no lubrication.

2. Use only a light film of Foredom Flexible Shaft Grease (P/N 10006) to lubricate the flexible shaft. Run motor for ten minutes before reconnecting handpiece. Turn off motor, wipe off any excess grease from tip of drive shaft and reconnect handpiece.

3. Return the handpiece to the dealer or directly to the factory for service.

4. Recommended spare parts to keep on hand:
   - Set of 5 collets (P/N 103000)
   - Foredom Flexible Shaft Grease (P/N 10006)

Item | Description | Part No.
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A | Catch Spring | HP43
B | Catch Ball | HP48
C | Sheath Connector | HP10815
D | Locking Spring | HP10816
E | Ball Lock Sleeve | HP10817
F | Square Drive Insert | HP10813
G | Wavy Thrust Washer | HP103103
H | Ball Bearing (2 required) | HP103121
I | Inner Spacer | HP10447
J | Outer Spacer | HP10448
K | Baffle Washer | HP10446
L | Spindle | HP10812
M | Dust Cap | HP10445
N | Housing | HP10470
O | Collet for 1/4" Shanks | HP103112
| Collet for 3/16" Shanks | HP103113
| Collet for 1/8" Shanks | HP103114
| Collet for 1/16" Shanks | HP103115
| Collet for 3/32" Shanks | HP103116
| Collet for 6mm Shanks | HP103119
| Collet for 3mm Shanks | HP103124
| Collet for 2.35mm Shanks | HP103118
| Set of 5 Collets (1/16, 1/32, 1/8, 3/32, 1/4) | HP103000
P | Chuck Nut | HP103105
- Pin and Wrench | HP103117