1. Remove silver adapter from sheath. Discard.

2. Place shaft adapter on motor, even with hub. Tighten setscrew.

3. Screw sheath connector onto motor.

4. Lightly grease tip of shaft. Align the slot in tip of shaft with pin and slide into connector. Connect flexible shaft to motor shaft by aligning the slot in the flexible shaft onto the pin of the motor shaft adapter. Finally screw outer sheath into motor connector.