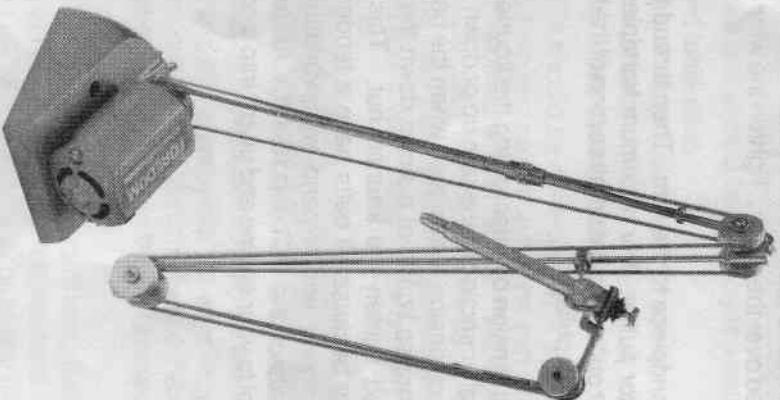


— FOREDOM[®] —

Owner's Manual for the Model 21B Dental Engine



For Your Own Safety:

- Read Owner's Manual before operating your ForeDOM power tool.
- Always wear eye protection while using power tools.

FOREDOM ALLCORD ENGINES

Your FOREDOM® allcord engine has been manufactured to high standards of precision and performance and will give you many years of service if properly used and maintained.

When you receive your engine be sure to locate and identify all the parts, components and accessories you ordered before discarding the packing materials.

ASSEMBLY INSTRUCTIONS

Insert the allcord arm into the hole provided in the motor base. Be sure that the arm is positioned over the motor. Tighten the winged nut to secure the arm in the base.

Next, attach the handpiece to the arm. Then thread the belt over the pulleys starting at the motor pulley. For maximum handpiece speed use the large section of the motor pulley and the small section of the handpiece pulley (if your handpiece has a dual pulley).

Now adjust the belt tension by unscrewing the knurled nut on the allcord arm and sliding the smaller section of the arm up or down to increase or decrease tension. The correct tension is achieved when the belt is tight enough so that it doesn't slip but not so tight that it slows down the motor. When the right tension is obtained tighten the knurled nut. This adjustment should be checked frequently because all belts have a tendency to stretch with use. Cotton belts will shrink and expand with variations in temperature and humidity. Finally, attach the ECT-1 (110-120V AC only) or CFL-15 (110/220 AC/DC) foot control to your engine and plug it into a convenient power source.

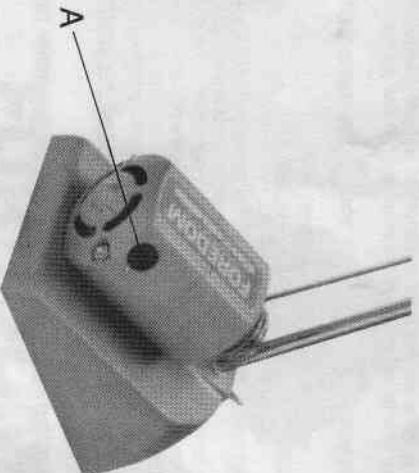


Figure 1

OPERATION

To operate your FOREDOM® engine, step on the foot control. It gives you handpiece speeds up to 17,000 RPM. Various pulley combinations as described above can increase or decrease handpiece speed ranges. A 3-position switch marked "Forward, Off, and Reverse" is mounted on the motor base.

CAUTION: Never reverse the motor while it is running. Always allow it to come to a complete stop before reversing.

SERVICE

The following service can and should be done by the user:

1. Cleaning and lubrication
2. Replacement of motor brushes
3. Replacement of belts
4. Replacement of handpiece collets

Other service and repairs should be done only by a competent repairman or shop. Your dealer can help you select one or he can arrange to have your FOREDOM equipment returned to the factory. Factory repairs are made promptly and at reasonable cost. If it is not convenient to arrange for service through your dealer you may send your equipment directly to the factory marked: "Attention: Service Dept." Estimates on any repairs are given promptly when requested.

CLEANING AND LUBRICATION

Your FOREDOM ball bearing motor does not require lubrication, but it should be kept as free of dust and dirt as possible. Always keep oil off of exposed surfaces as this tends to collect dirt. All engine belts produce lint. This should be wiped off of the engine periodically and the belt should be changed when it becomes frayed.

The allcord arm should be oiled every 8 hours of use. Remove pulley screws and apply 2 or 3 drops of FOREDOM oil to felt washers. This lubricates the pulley bearings from the inside. Do not apply oil in any other way as it will fly off the pulleys.

REPLACEMENT OF MOTOR BRUSHES

The motor brushes should be checked periodically for wear. When new, they are approximately 1/2" long. They should be replaced when they have worn to 1/4". To remove the brushes, simply unscrew brush caps "A" (see Figure 1). When replacing them be sure that the contour of the brush matches the armature.

REPLACEMENT OF BELTS

Replacement of belts is covered in the installation instructions above.

REPLACEMENT OF HANDPIECE COLLETS

Replacement of handpiece collets is covered in Foredom® instructions No. 1202D.

RECOMMENDED SPARE PARTS

The following parts and supplies are recommended as spares to keep on hand to ensure continuous operation of your Model 21B FOREDOM engine:

- 1 Engine Belt, 8'6" long (Part No. AC-86)
- 1 Pair of Motor brushes (Part No. 229P)
- 1 FOREDOM oiler (Part No. 10005)

IMPORTANT: When ordering spare parts please be sure to give all the data on the name plate located on the motor.

LIMITED WARRANTY

Foredom warrants its product to be free of defects in material or workmanship for a period of one year after purchase. During the warranty period, the defective product will be repaired or replaced without charge or, at our option, the purchase price will be refunded. This warranty does not cover damage caused in transit or by accident, misuse, or ordinary wear.

All implied warranties, including not limited to warranties of fitness and merchantability, are hereby limited in duration to a period ending one year from date of purchase, and we will not be liable or responsible for any special or consequential damages.

Repair or replacement will be made if the product is returned post-paid to:

The Foredom Electric Company
16 Stony Hill Road, Bethel, CT 06801

All warranty repairs must be done at the factory at the address above. We will not pay any shipping or transportation charges. This warranty only covers the original purchaser of the product. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

FOREDOM®

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