At the inhalation of dust particles, or other debris into the lungs. The flexible shaft should not be allowed to become entangled in the tool. Do not wear loose fitting clothing or jewelry. Loose clothing or jewelry can slip over the handpiece spindle. Slip new collet in place and pin back on too tightly. Always use proper eye protection while using this handpiece. Wear safety glasses or a face shield whenever you operate a Foredom Flexible Shaft machine or any power tool to prevent serious eye injury.

Changing Accessories
Be sure the shank size of the accessory is paired with the same size collet. Inserting an accessory which is too small or too large may damage the collet.

Changing Collets
The collets that come with the handpiece are for holding burs and other accessories with 3/32", 1/8" or 1/4" shank sizes. Be sure the shank size of the accessory is paired with the same size collet.

Lubrication of Flexible Shaft
continued:

Form 1290 n 1/12 Printed in USA

Repair Service
Factory repairs are done promptly and at reasonable cost. If you wish, you can send your equipment directly to the factory marked “Attention: Repair Department.” Be sure to include a brief note describing the problem and to give your phone number, email and street address. Estimates will be made upon request.

Never wear open shoes or sandals. Use footwear that is tough enough to protect your feet from falling tools. Keep both hands and fingers away from the cutting edge at all times.

For more information on this handpiece and other Foredom tools, contact your local dealer. When no local dealer is available, write: The Foredom Electric Co., 16 Stony Hill Rd., Bethel, CT 06801, call (203) 792-8622, fax (203) 796-7861, or email: customerservice@blackstoneind.com. Visit www.foredom.net for the latest information and how-to videos!

Maintenance and Lubrication
Handpieces: no lubrication is required. Putting oil or grease into the front or back of these handpieces will damage their pre-lubricated ball bearings. The collet seat and threads of the handpiece should be kept free of dirt, chips, dust or debris.

Flexible Shaft: Every 50 hours of use the flexible shaft should be checked, wiped clean and relubricated. Unscrew outer sheath connector nut (left hand thread) and remove inner drive shaft. The shaft is threaded through both a silencer spring and the outer sheath.

Attaching H.44HT Handpiece to the Flexible Shaft
It takes a fairly strong grasp of the locking ring to pull it back.

Be careful that your finger or thumb does not get pinched when you release the locking ring.

Pull back the black locking ring toward the front end of the handpiece while you insert the tip of the flex shaft. The handpiece has a square slot that the square drive tip fits into. You may need to rotate the handpiece slightly until the square drive engages the spindle. Release the locking ring when you feel the shaft connect to the handpiece. You should hear a click.

To remove handpiece
Pull back the locking ring as described above with a firm grip and pull the shaft and sheath from the handpiece.

If you tighten an empty collet or insert an accessory shank which is too small or too large you may damage the collet.

Collets for H.44HT

<table>
<thead>
<tr>
<th>P/N</th>
<th>Capacity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HP442</td>
<td>3/32&quot;</td>
<td>Pin and Wrench</td>
</tr>
<tr>
<td>HP443</td>
<td>1/8&quot;</td>
<td>Holder</td>
</tr>
<tr>
<td>HP444</td>
<td>5/32&quot;</td>
<td></td>
</tr>
<tr>
<td>HP445</td>
<td>3/16&quot;</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>*Supplied with handpiece</td>
</tr>
</tbody>
</table>

Handpiece Accessories and Spare Parts
A Handpiece Holder is available that clamps to work benches up to 2/" thick. The height above the bench can be adjusted and the handpiece can be swiveled and locked into position. Pins and wrenches that are lost or damaged can be ordered from your dealer or the factory.

Visit www.foredom.com for complete instructions on use and maintenance.

LIMITED WARRANTY

Warranty period is 90 days for handpieces. Blackstone Industries, Inc. d/b/a The Foredom Electric Company warrants, to the original purchaser only, that its products will be free from defects in material or workmanship for the applicable period of time indicated above following the purchase date. During the warranty period, the defective product will be repaired or replaced without charge or, at our sole option, the purchase price will be refunded. This warranty does not cover damage caused in transit or by accident, misuse or ordinary wear. ALL IMPLIED WARRANTIES INCLUDING, WITHOUT LIMITATION, IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY, ARE LIMITED IN DURATION TO THE APPLICABLE WARRANTY PERIOD. IN NO EVENT WILL WE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusion may not apply to you.

At our sole option, repair, replacement or refund will be made if the product is returned postage prepaid to: The Foredom Electric Company 16 Stony Hill Road, Bethel, Connecticut 06801 All warranty repairs must be done at our factory at the above address. We will not pay any shipping or transportation charges. Shafts, sheaths and duplex springs are not covered by this warranty. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Pliers are useful for removing collets.

Pin and Wrench